High-Performance Alkaline Organic Redox Flow Batteries Based on 2-Hydroxy-3-carboxy-1,4-naphthoquinone

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ABSTRACT: Aqueous redox flow batteries (ARFBs) based on the electrolyte solutions of redox-active organic molecules are very attractive for the application of large-scale electrochemical energy storage. We propose a high-performance ARFB system utilizing 2-hydroxy-3-carboxy-1,4-naphthoquinone (2,3-HCNQ) and K₄Fe(CN)₆ as the anolyte and catholyte active species, respectively. The 2,3-HCNQ molecule exhibits high solubility and can carry out a reversible two-electron redox process with rapid redox kinetics. The assembled 2,3-HCNQ/K₄Fe(CN)₆ ARFB delivered a cell voltage of 1.02 V and realized a peak power density of 0.255 W cm⁻². The 2,3-HCNQ/K₄Fe(CN)₆ ARFB can be stably operated at a current density of 100 mA cm⁻² for long-term cycling (with a capacity retention of ~94.7% after 100 cycles).

Redox flow batteries (RFBs) present a promising prospect in grid-scale energy storage, especially for mitigating the intermittent fluctuation of renewable energy sources, such as solar and wind power plants.¹⁻⁴ The operation of RFBs depends on the reversible electrochemical reactions of redox-active species dispersed in liquid-phase anolytes and/or catholytes.⁵⁻⁸ The modular design of redox pairs should take into consideration several crucial properties, such as solubility, voltage window, reaction kinetics, cycling stability, etc. Over the past decade, great efforts have been made to develop aqueous redox flow batteries (ARFBs) that adopt water-soluble organic molecules in electrolytes.⁹⁻¹⁴ Several classes of organic redox-active species, including quinone, viologen, alloxazine, 2,2,6,6-tetramethylpiperidinoxy (TEMPO), and their derivatives, have attracted considerable attention for the application in ARFBs, owing to the rapid redox kinetics, low corrosivity, high solubility, and low cost.¹¹⁻¹⁸ It is also known that organic molecules have excellent structural diversity; therefore, the electrochemical properties can be easily tailored by the modification of different functional groups.¹⁹⁻²⁹ Previous works suggested that the electron-donating groups can lower the redox potential, while the electron-withdrawing groups can elevate the redox potential, endowing the organic ARFBs with more flexible voltage regulation than traditional ARFBs.¹²,¹⁴,¹⁹ Generally, the organic molecules often existed in negatively charged forms either in acidic or alkaline solutions during the whole charge–discharge process, so the crossover issue of active species through the separator can be overcome by employing a cation separator. It should be noticed that the redox species tending to release protons have higher solubility either in acid or alkaline solution, thus contributing to higher energy density and power density. For example, anthraquinone-sulfonic acid derived from anthraquinone can be dissolved with 1.0 M concentration in acid conditions.¹³ In addition, the β-OH groups on the anthraquinone can significantly increase the solubility in the alkaline solution for improved proton dissociation in comparison with the α-OH groups.¹⁴,²⁷,²⁹ Alloxazine-derived redox molecules also show improved solubility in the alkaline solution after the introduction of a carboxyl group or hydrotropic agent.¹⁷,¹⁹ Given the fact that a

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large number of redox-active organic species have a relatively narrow voltage window and low solubility in water that may result in low volumetric energy density, it is vital to design novel organic molecular structures to fully satisfy the demands of ARFBs.

The derivatives of naphthoquinone often serve as electron acceptors in biochemical electron transport processes in organisms, such as photosynthesis and aerobic respiration. Ding et al. reported the use of naphthoquinone derivatives in organic RFBs. Recently, naphthquinine functionalized with diethylene glycol monomethyl ether groups was reported to exhibit a high energy density (264 Wh L⁻¹) in solvent-free organic redox flow batteries. However, most quinone derivatives exhibit low solubility in water, which would limit the application in ARFBs. 2-Hydroxy-1,4-quinone derivatives exhibit low solubility in water, which would limit the application in ARFBs. 2-Hydroxy-1,4-naphthoquinone (2-HNQ), also well-known as “lawsone”, is a nature-abundant and low-cost red-orange dye that can be extracted from the leaves of henna trees and the flowers of water hyacinths. Each 2-HNQ molecule can undergo a reversible two-electron redox conversion between the quinone form and the phenol form, offering a potential of −0.70 V vs Ag/AgCl; thus, it can be used as a potential anolyte in ARFBs. However, owing to the low solubility of 2-HNQ (0.48 M in alkaline solution) and the possible side reactions with O₂, the previous ARFB based on 2-HNQ anolyte (0.2 M) showed a low volumetric capacity and suffered from large capacity loss and poor cycling stability (<50% capacity retention per cycle at the low current density of 8 mA cm⁻²). Therefore, 2-HNQ is inadequate to entirely fulfill the requirements for the application in ARFBs.

Here we report a mild and low-cost synthesis route to obtain a new negative redox-active naphthoquinone derivative organic material: 2-hydroxy-3-carboxy-1,4-naphthoquinone (2,3-HCNQ). The introduction of the hydroxyl and carboxyl groups decreases the redox potential of 2,3-HCNQ to −0.73 V vs Ag/AgCl and also greatly increases its solubility to 1.2 M in alkaline solution. The ARFB model based on alkaline 2,3-HCNQ anolyte matched with K₄Fe(CN)₆ catholyte in 1.0 M KOH (Figure 1) exhibits a cell voltage of 1.02 V, which is higher than those of acidic all-quinone or quinone-bromine ARFBs and comparable to that of the alkaline ARFBs based on flavin mononucleotide (FMN) and 1,8-dihydroxyanthraquinone (1,8-DHAQ). The 2,3-HCNQ molecule also exhibits other superior properties, including rapid redox kinetics, high ionization constants, and good electrochemical and thermal stability. Promoted by the rapid redox kinetics of 2,3-HCNQ, the 2,3-HCNQ/K₄Fe(CN)₆ ARFB can be stably operated at a current density of 100 mA cm⁻² for long-term cycling (with a capacity retention of ~94.7% after 100 cycles), which is comparable with that of existing alkaline and neutral ARFBs (Table S1).

Through a facile and low-cost total synthesis route including a two-step cycloaddition step and an ester hydrolysis step, 2,3-HCNQ was synthesized with an overall yield of 70% (Figure 2a). Moreover, the synthesis cost of 2,3-HCNQ is very low, as estimated in Figure S1. Nuclear magnetic resonance (NMR) and liquid chromatography-tandem mass spectrometry (LC-MS) spectra confirm the formation of 2,3-HCNQ (Figures S2–S4). The cyclic voltammetry (CV) curves show that 2,3-HCNQ undergoes a reversible redox process in 1.0 M KOH on the glassy carbon electrode (GCE) (Figure 2b), corresponding to a formal potential (the average value of the anodic peak and cathodic peak potentials) of −0.73 V vs Ag/AgCl electrode (−0.52 V vs standard hydrogen electrode, SHE). As the sweep rates increases from 25 to 100 mV s⁻¹, the anodic–cathodic peak differences are still kept at ~48 mV. Figure 2c shows the peak currents versus square roots of scan rates. (d) Titration curve of 2,3-HCNQ (2.0 mL saturated 2,3-HCNQ solution (at pH 3.98) diluted to 40 mL and then titrated by 1.026 mM KOH solution at pH 7 and pH 14.

Figure 1. Cell configuration of ARFB based on 2,3-HCNQ anolyte and K₄Fe(CN)₆ catholyte. Both the anions are shown in ball-and-stick models (OH⁻ is omitted for clarity). During the charge process (blue arrows), 2,3-HCNQ is reduced to its phenol form, while ferrocyanide (pink balls for Fe(II)) is oxidized to ferricyanide (yellow balls for Fe(III)), and K⁺ ions (blue balls) shift from catholyte to anolyte to balance the anion concentration. The discharge process is just the opposite (red arrows).

Figure 2. (a) Synthesis route of 2,3-HCNQ. (b) CV curves of 2 mM 2,3-HCNQ aqueous solution in 1.0 M KOH at different scan rates. (c) Peak currents vs square roots of scan rates. (d) Titration curve of 2,3-HCNQ (2.0 mL saturated 2,3-HCNQ solution (at pH 3.98) diluted to 40 mL and then titrated by 1.026 mM KOH solution). (e) UV—vis absorption spectra of 0.1 mM 2,3-HCNQ solution at pH 7 and pH 14.
\[ i_p = 2.69 \times 10^3 \times A \nu^{3/2} D^{1/2} C_{V}^{1/2} \]  

(1)

the slope ratio of cathodic and anodic scans is calculated to be -1.04, which implies the 2,3-HCNQ and reduced 2,3-HCNQ molecules have similar diffusion coefficients.

To understand the influence of the additional carbonyl group, the ionization constants of 2,3-HCNQ were measured by the titration of standard KOH solution, and \( pK_a \) and \( pK_{a'} \) were calculated to be 4.46 and 7.75 from the titration curve (Figure 2d), corresponding to the proton dissociation of carbonyl group and hydroxyl group on the backbone, respectively. The structural difference at different pH values was also determined via UV–vis absorption spectroscopy (Figure 2e). It shows that the absorption peaks of 2,3-HCNQ at pH 7 and pH 14 in ultraviolet band are similar, ascribed to the \( \pi-\pi^* \) transition of the benzene ring. However, the absorption peaks in the visible band appear at 409 and 472 nm, respectively, owing to the presence of different ionization forms in neutral and alkaline solutions. Considering the adjacent effect, we propose that an intramolecular hydrogen bond is formed between the carboxylate anion and hydroxyl group at pH 7, while the negatively charged carboxylate anion and phenol anion repelled each other at pH 14 (Scheme S1a,b). To investigate the variation of deprotonation degree of 2,3-HCNQ at different oxidation states, the CV curves and the Pourbaix diagram at different pH values are measured (Figure S5). The CV curves show that 2,3-HCNQ undergoes a 2H\(^+\)–2e\(^-\) process over the whole pH range between 1.39–14. The Pourbaix diagram is almost a straight line when the pH is approaching to 14. This is different from previous reports of other quinones,\(^{14,18}\) of which both oxidized and reduced forms are fully deprotonated. These results indicate that the reduced form of 2,3-HCNQ may not be fully deprotonated in the alkaline solution, probably owing to the formation of intramolecular hydrogen bonds and the restraint of already-dissociated dianion structure (Scheme S1c).

With the introduction of the carbonyl group, the formal potential of 2,3-HCNQ is negatively shifted by \( \sim 30 \) mV compared to 2-HNQ (Figure S6a), which is abnormal for electron-withdrawing groups.\(^{15}\) To understand this phenomenon, we also measured the UV–vis absorption spectrum of 2-HNQ in alkaline solution. Compared to 2-HNQ, the absorption peak of 2,3-HCNQ in visible band is positively shifted by \( \sim 19 \) nm (Figure S6b). It indicates the conjugated effect between the carboxylate group and the backbone of naphthoquinone can effectively decrease the total molecule energy. Meanwhile, the carboxyl group tends to lose the proton in alkaline solution, thus contributing to the greatly improved solubility. According to the quantitative analysis of UV–vis absorption spectra (Figure S7), the solubility of 2,3-HCNQ in 1.0 M KOH is as high as 1.2 M at 20 °C, while the solubility of 2-HNQ in 1.0 M KOH is only \( \sim 0.48 \) M, revealing the introduction of the carboxyl group can significantly enhance the solubility in alkaline solution, which confirms the importance of molecular structure design for ARFBs.

Notably, the stability of organic molecules has a great effect on the battery performance.\(^ {5,14} \) First, the electrochemical stability of 2,3-HCNQ was tested, as shown in Figure S8. The CV curve of 2,3-HCNQ solution at the 50th cycle is nearly overlapped with that at the first cycle. Moreover, the CV curve within a wide potential range from 0.2 to -1.4 V vs Ag/AgCl shows no additional peaks (Figure S8b), indicating the absence of a side reaction and the good electrochemical stability.

Moreover, the thermal stability of 2,3-HCNQ is also investigated by thermogravimetric analysis (TGA), showing that 2,3-HCNQ can withstand elevated temperature up to 160 °C with no obvious mass loss (Figure S9). Subsequently, as the temperature progressively increased to 250 °C, the carboxyl group is removed and converted to CO\(_2\), which accounts for \( \sim 20 \) weight of 2,3-HCNQ (Mr: 217.95 g mol\(^{-1}\), see Figure S4). When the temperature is higher than 250 °C, the naphthoquinone backbone will be gradually decomposed and carbonized. Thus, it is expected that 2,3-HCNQ can easily endure harsh temperatures. Considering the preparation conditions of ester hydrolysis step (heated in 10% KOH solution at 60 °C overnight), 2,3-HCNQ is proved to be chemically stable in alkaline solution, which is also conducive to the operation of ARFBs.

The diffusion coefficient (D) and rate constant (\( k_b \)) of 2,3-HCNQ were investigated by linear sweep voltammetry (LSV) method. Figure 3a shows the RDE curves at various rotation rates between 300 and 3000 rpm, and the well-defined plateau shapes indicate the mass-transport controlled limiting currents. Figure 3b illustrates the linear fitting of limiting currents against the square roots of rotation rates measured at -1.3 V vs Ag/AgCl. According to the Levich equation,\(^{17} \) the diffusion coefficient of 2,3-HCNQ is calculated to be 3.44 \( \times 10^{-6} \) cm\(^2\) s\(^{-1}\) after background current calibration. Subsequently, a series of Koutecký–Levich plots (the reciprocals of currents vs the square roots of rotation rates) derived from panel a at different overpotentials. (d) Fitting plot of Butler–Volmer equation derived from panel c at different overpotentials.
The electrochemical performances of 2,3-HCNQ/K₄Fe(CN)₆ ARFB were systematically tested. The anolyte is 5.0 mL of 0.5 M 2,3-HCNQ in 2.0 M KOH solution, and the catholyte is 15.0 mL of 0.4 M K₄Fe(CN)₆ in 1.0 M KOH solution. Nafion 212 membrane was used as the separator, and KOH-activated carbon paper with large active surface area was used as the electrode (Figure S10). The CV curves of 2 mM K₄Fe(CN)₆ and 2 mM 2,3-HCNQ solutions in 1.0 M KOH were measured separately, predicting a cell potential of 1.02 V (Figure 4a). To make sure the cell potential does not deviate from the charge–discharge plateaus owing to the possible rearrangement of organic redox-active species,11,20,28 we used the galvanostatic intermittent titration technique (GITT) to record the cell potential (Figure 4b). The peak voltages of the first cycle at 100 mA cm⁻² are 1.19 and 0.84 V, respectively. The charge plateau is well-maintained for 100 cycles, while the discharge plateau is slightly decreased, likely because of the activity decay of carbon paper electrodes, not because of the increase of membrane impedance. The initial discharge capacity is 18.8 Ah L⁻¹, which is 70% of the theoretical capacity (26.8 Ah L⁻¹), and shows only a small attenuation after 100 cycles.

The cycling performance of 2,3-HCNQ/K₄Fe(CN)₆ ARFB is shown in Figure 4e. During the whole 100 cycles, the Coulombic efficiency is well-maintained at nearly 100%, and the energy efficiency is kept around 68.8%. The discharge capacity remains at 17.8 Ah L⁻¹ after 100 cycles, corresponding to a retention ratio of 94.7%. The total charge–discharge time is ~1.5 days, delivering a temporal capacity fade rate of 3.4% day⁻¹ and an average Coulombic efficiency close to 100%. When the anolyte concentration was increased to 1.0 M (corresponding to 2.0 M electron concentration), the 2,3-HCNQ/K₄Fe(CN)₆ ARFB exhibited an initial discharge capacity of 41.0 Ah L⁻¹ (Figure S11), which is ~76.5% of the theoretical capacity limit at this concentration (53.6 Ah L⁻¹). The capacity of this cell decayed to 39.2 Ah L⁻¹ after 20 cycles, showing a temporal capacity fade rate of 6.4% day⁻¹, possibly because of the anolyte decomposition and the small leakage of the cell.

As mentioned above, 2-HNQ suffers from severe capacity loss, possibly because of the interference of oxygen. For comparison, we measured the performance of 2-HNQ/K₄Fe(CN)₆ ARFB with 0.25 M concentration of 2-HNQ (Figure S12). Because of the lower solubility of 2-HNQ, higher concentration may result in the blockage of flow channels during the cycling processes. The 2-HNQ/K₄Fe(CN)₆ battery operated at 100 mA cm⁻² shows a temporal fade rate of 4.1% day⁻¹, which is slightly higher than that of 2,3-HCNQ/K₄Fe(CN)₆ ARFB. These results indicate that the stability of these two naphthoquinone derivatives is comparable with that of 2,6-DHAQ but higher than that of 2,5-dihydroxy-1,4-benzoquinone in alkaline solution.14,18

Moreover, the symmetric flow cell based on 0.1 M 2,3-HCNQ solution was also tested by galvanostatic mode (Figure S13), showing a capacity retention of 94.1% after 50 cycles and a temporal capacity fade rate of 7.3% day⁻¹, comparable to the result of 2,6-DHAQ tested by potentiostatic mode.38 The reasons for the different temporal capacity fade rates of full cell and symmetric cell might be due to the variations of decomposition rate, leakage rate, asymmetric polarization, etc. Besides, we have performed a cycling pause at 0% SOC and 100% SOC of another symmetric cell based on 0.1 M 2,3-HCNQ solution with a resting time of 24 h to isolate the chemical stability of reduced and oxidized form of 2,3-HCNQ but higher than that of 2,5-dihydroxy-1,4-benzoquinone in alkaline solution.14,18

To evaluate the power output performance, the polarization curve of 2,3-HCNQ/K₄Fe(CN)₆ ARFB was recorded at different SOCs by LSV method (Figure 4f), because this method imposed minimal perturbation to the charge state compared to point-by-point galvanostatic holds.14 The peak

Figure 4. (a) CV curves of 2 mM 2,3-HCNQ (red trace) and 2 mM K₄Fe(CN)₆ (black trace) at 100 mV s⁻¹ in 1.0 M KOH. (b) Open-circuit voltages of 2,3-HCNQ/K₄Fe(CN)₆ ARFB obtained at different states of charge by GITT method. (c) Voltage vs time curves of 2,3-HCNQ/K₄Fe(CN)₆ ARFB at 100 mA cm⁻² recorded between the 1st and 10th cycles. (d) Galvanostatic charge–discharge curves of 2,3-HCNQ/K₄Fe(CN)₆ ARFB during the 1st, 50th, and 100th cycles at 100 mA cm⁻². (e) Cycling performance, Coulombic efficiencies, and energy efficiencies of 2,3-HCNQ/K₄Fe(CN)₆ ARFB at 100 mA cm⁻². (f) Polarization curves and areal power densities of the 2,3-HCNQ/K₄Fe(CN)₆ ARFB at 10%, 50%, and ~100% SOC at 25 °C.
power densities at 10%, 50%, and ~100% SOCs are calculated to be 0.162, 0.211, and 0.255 W cm⁻², respectively. The peak power densities measured here are higher than FMN/K₅Fe(CN)₆ and 1,8-DHAC/K₅Fe(CN)₆ ARFBs at room temperature,¹⁷,²⁷ which is ascribed to higher concentration of 2,3-HCNQ anolyte.

In summary, we propose that the rationally designed 2,3-HCNQ molecule with good electrochemical properties and high solubility is a promising candidate for anolyte material for alkaline ARFBs. Benefitting from the rapid kinetic rates of both catholyte and anolyte, the 2,3-HCNQ/K₅Fe(CN)₆ ARFB can be stably operated at a current density of 100 mA cm⁻² for more than 100 cycles without any noble metal electrocatalyst. Moreover, 2,3-HCNQ is composed of earth-abundant elements and can be synthesized at very low cost, which is beneficial for the sustainable use of the society. It is also promising to combine the 2,3-HCNQ/K₅Fe(CN)₆ ARFB with other inexpensive, stable, and highly ion-selective membranes⁹,⁴⁰ to further lower its capital cost for large-scale energy storage applications.

**ASSOCIATED CONTENT**

*Supporting Information*

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Experimental section and additional figures and tables (PDF)

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**Notes**

The authors declare no competing financial interest.

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